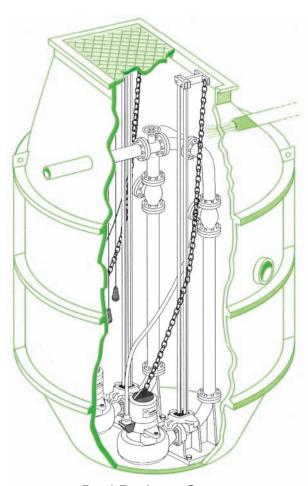




MANUFACTURING, SALES, PROJECT DESIGN, INSTALLATION, MAINTENANCE AND REPAIRS

FOULMASTER

Effluent or Waste Water Pumping System



Dual Package System

Bespoke chamber sizes:

| diameter 1000mm | Variable depth |
|-----------------|----------------|
| diameter 1250mm | Variable depth |
| diameter 1500mm | Variable depth |
| diameter 1800mm | Variable depth |
| diameter 2100mm | Variable depth |
| diameter 2500mm | Variable depth |

Three styles of the **FOULMASTER** pumps are available; Vortex, Channel and Grinder. Our sales staff will be pleased to assist you in selecting the correct pump for your specific application.

The chamber of the **FOULMASTER** pump is fitted with one inlet, one outlet and one cable duct, pedestrian loading manhole cover and frame in mild steel galvanised (supplied loose) as standard.

All inlet connections are positioned to your specification for ultimate ease of installation.

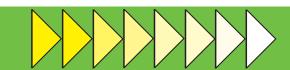
Additional inlets and heavy duty covers are available as options.

Single Pump System Features

- 1 GRP sump with manhole cover/frame inlets & cable ducts fitted and positioned to suit
- 1 Submersible pump selected for application fitted with quick release coupling or GR system
- 1 Range UPVC or ductile iron pipework
- 1 Brass Reflux valve
- 1 Brass Gate valve
- 2 Pendant level control switches
- 1 Automatic control panel with alarm

Dual Pump System Features

- 1 GRP sump with manhole cover/frame inlets & cable ducts fitted and positioned to suit
- 2 Submersible pumps selected for application fitted with quick release coupling or GR system
- 1 Range UPVC or ductile iron pipework
- 2 Brass Reflux valves
- 1 Brass Gate valve
- 1 Dual automatic control panel
- 3 Pendant level control switches





THE BETTER DECISION

The **FOULMASTER** is a packaged system designed to remove sewage or storm water from below gravity sewer level. The system alleviates the need for costly civil work. Typical applications include houses, flats, restaurants, trade/commercial parks, hotels, underpasses and motorway rest areas.

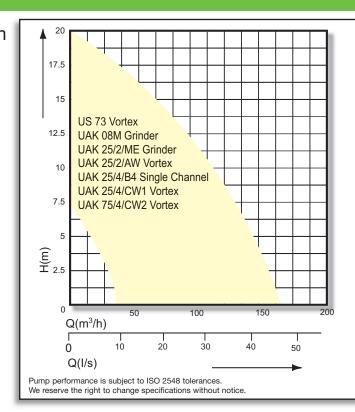
We have numerous combinations of the **FOULMASTER** to suit every possible application. Our technical sales office are able to offer assistance in system selection.



Dual Automatic Control Panel

We are able to supply the complete package including design, sales, installation, commissioning and maintenance.

PTS Control Panel (available for both single and 3 Phase systems, 8 variants)



Foulmaster Sewage Pumping System

| Туре | Standard Arran | Standard Arrangement | | | |
|----------------|----------------|----------------------|--|--|--|
| PT100-US73 | Single Pump | Vortex | | | |
| PT100-25/2/ME | Single Pump | Grinder | | | |
| PT100-08M | Single Pump | Grinder | | | |
| PT100-08M | Dual Pumps | Grinder | | | |
| PT150-25/4/CW1 | Dual Pumps | Vortex | | | |
| PT150-25/4/B4 | Dual Pumps | Channel | | | |
| PT180-75/4/CW2 | Dual Pumps | Vortex | | | |

Performance

| Delivery Head (m) | 2 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 |
|-------------------|-----|------|-----|----|----|----|------|----|----|-----|------|
| US73D | 20 | 15 | 10 | 6 | | | | | | | M3/h |
| UAK25/2/ME | 17 | 17 | 17 | 17 | 16 | 15 | 12.5 | 11 | 9 | 5.5 | 3.5 |
| UAK08M | 16 | 15.5 | 14 | 12 | 10 | 8 | 5 | 2 | | | |
| UAK25/2/AW | 53 | 43 | 35 | 29 | 24 | 19 | 13 | 5 | | | |
| UAK25/4/B4 | 114 | 97 | 77 | 53 | 31 | | | | | | |
| UAK25/4/CW1 | 80 | 61 | 42 | 23 | | | | | | | |
| UAK75/4/CW2 | 158 | 135 | 115 | 97 | 79 | 69 | 47 | 13 | | | |

Pump Type

| 1 71 | Type of Current | Voltage | kw Input | kW Output | RPM | FLC Amp | Max Solids |
|--------------|-----------------|-------------|-----------|-----------|-----------|-------------|------------|
| US73E-D | 1 or 3-phase | 230 or 400v | 0.83-0.85 | 0.50-0.60 | 280-2800 | 3.9 or 1.4 | 30mm |
| UAK25/2/ME-M | 1 or 3-phase | 230 or 400v | 2.7-2.6 | 2.00-2.10 | 2800 | 12.6 or 4.4 | Grinder |
| UAK08ME-M | 1 or 3-phase | 230 or 400v | 1.37-1.65 | 1.24-0.98 | 2674-2705 | 6.0 or 2.8 | Grinder |
| UAK25/2/AW | 3-phase | 400v | 2.6 | 2.20 | 2800 | 4.4 | 65mm |
| UAK25/4/B4 | 3-phase | 400v | 2.7 | 2.10 | 1320 | 4.6 | 70mm |
| UAK25/4/CW1 | 3-phase | 400v | 2.7 | 2.10 | 1320 | 4.6 | 100mm |
| UAK75/4/CW2 | 3-phase | 400v | 7.2 | 6.30 | 1425 | 7.3 | 100mm |

PUMP TECHNICAL SERVICES LIMITED



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